

JB series – Slim-type evaporating units



Slim-type commercial evaporating units, with inbuilt control valves, built in aluminium with polyester paint, for positive and negative temperature cold rooms.

Features

- ▶ 230V 50Hz power supply. Available in 60Hz. Other voltages on request.
- ▶ High-flow axial motor fans.
- ▶ Air-cooled high efficiency coils, built in copper pipes and aluminium fins, with 4, 5 and 6 mm fin spacing.
- ▶ Built-in solenoid valve in liquid line and built-in adjustable thermostatic expansion valve.
- ▶ Ready-to-solder cooling connections, with built-in suction trap.
- ▶ Flexible drain pipe heater (only for negative temperature models).
- ▶ Air defrost.
- ▶ Aluminium hinged condensate tray.

Options

- ▶ Electrical heater defrost.
- ▶ Electronic expansion valve.
- ▶ Electronic controller with relays for fan, solenoid valve coil and electrical heaters, and temperature probes, with 5 m long electrical connection wires and 3 m long power supply wires.
- ▶ Electronic fans.
- ▶ Anti-corrosion coil coating.

HIGH EFFICIENCY
EVAPORATING COIL

WIRING PANEL FOR
PREWIRED ELECTRICAL
CONNECTIONS

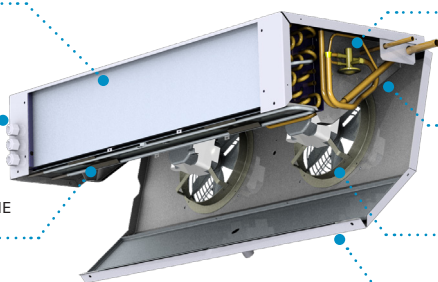
ELECTRICAL RESISTORS UNDER THE
OF THE DIFFUSION PLATE

ELECTRONIC
EXPANSION VALVE

INTEGRATED SUCTION
SIPHON

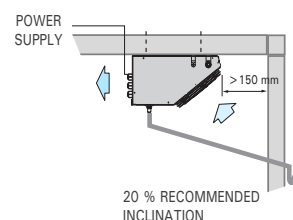
AXIAL MOTOR FANS
MOUNTED ON NOZZLES

ALUMINIUM HINGED
CONDENSATE TRAY

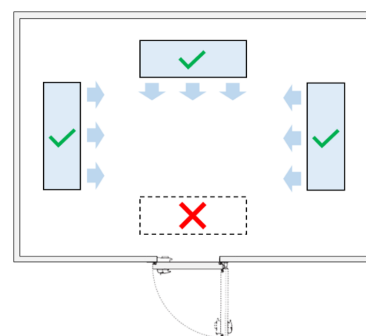


- ❄ High efficiency coils.
- ❄ Built-in thermostatic expansion and solenoid valves.
- ❄ 100 % factory tested and adjusted units for the highest performance.
- ❄ Prewired electronic control (optional).

Installation diagram



- Place the unit at the end of the cold room, and avoid placing it above the door. It is preferable to place the unit so the air flows lengthwise along the cold room and crosswise to the entrance door.



Electronic control (optional)

Evaporator units are combined with a compact microcontroller that integrates all control and monitoring elements without the need for an electrical panel:

- 3 control relays for: liquid solenoid valve, motor fan and defrost (16A).
- Thermostatic temperature probe and defrost probe.
- Configurable digital input.



230V 50Hz | High temperature | Positive temperature | R-134a

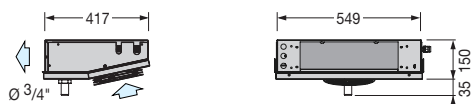
Refrigerant	Application	Series / Model	Cooling capacity (W) according to cold room temperature ⁽¹⁾				Coil			Fans				Electrical defrost		Liq-Gas Cooling Connection	Weight (kg)	
			SC1	SC2	SC3	SC4	Fin spacing (mm)	Area (m²)	Vol. (litres)	Air flow (m³/h)	Nx Ø (mm)	Power (W)	I max. (A)	Air Range (m)	Power (W)			Intensity (A)
			10 °C 85 % RH DT1 = 10 K	0 °C 85 % RH DT1 = 8 K	-18 °C 95 % RH DT1 = 7 K	-25 °C 95 % RH DT1 = 6 K												
R-134a	High	AJB-NY-1 120	1 630	1 110			4	5.2	1.0	475	1x Ø 200	70	0.3	4	1x 450	3.9	3/16"-1/2"	12
		AJB-NY-2 220	3 080	2 100			4	9.3	1.6	950	2x Ø 200	140	0.5	4	1x 700	6.1	1/4"-5/8"	18
		AJB-NY-3 325	5 130	3 500			4	17.5	2.9	1 575	3x Ø 254	210	1.4	6	2x 800	10.0	1/4"-7/8"	33
		AJB-NY-4 430	9 040	6 160			4	27.0	4.7	2 800	4x Ø 300	472	3.2	8	3x 1 000	13.0	3/8"-7/8"	41
	Positive	MJB-NY-0 117	900	610			5	2.0	0.6	300	1x Ø 172	62	0.3	3	1x 250	2.2	3/16"-3/8"	11
		MJB-NY-1 120	1 670	1 140			6	3.5	1.0	550	1x Ø 200	70	0.3	4	1x 450	3.9	3/16"-1/2"	12
		MJB-NY-2 220	2 780	1 890			6	6.3	1.6	1 050	2x Ø 200	140	0.5	4	1x 700	6.1	1/4"-5/8"	18
		MJB-NY-3 325	4 800	3 270			6	11.8	2.9	1 725	3x Ø 254	210	1.4	6	2x 800	10.0	1/4"-7/8"	33
		MJB-NY-4 430	8 150	5 560			6	18.1	4.7	3 100	4x Ø 300	480	3.5	8	3x 1 000	13.0	3/8"-7/8"	41

230V 50Hz | High temperature | Positive temperature | Negative temperature | R-449A

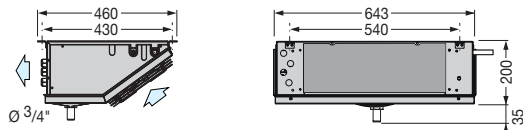
R-449A	High	AJB-NG-1 120	1 875	1 280			4	5.2	1.0	475	1x Ø 200	70	0.3	4	1x 450	3.9	1/4"-1/2"	12
		AJB-NG-2 220	3 485	2 370			4	9.3	1.6	950	2x Ø 200	140	0.5	4	1x 700	6.1	3/8"-5/8"	18
		AJB-NG-3 325	5 910	4 030			4	17.5	2.9	1 575	3x Ø 254	210	1.4	6	2x 800	10.0	3/8"-7/8"	33
		AJB-NG-4 430	10 310	7 030			4	27.0	4.7	2 800	4x Ø 300	472	3.2	8	3x 1 000	13.0	1/2"-7/8"	41
	Positive / Negative	MJB-NG-0 117	970	660			5	2.0	0.6	300	1x Ø 172	62	0.3	3	1x 250	2.2	1/4"-1/2"	11
		BJB-NG-0 117			500	410												
		MJB-NG-1 120	1 770	1 210			6	3.5	1.0	550	1x Ø 200	70	0.3	4	1x 450	3.9	1/4"-1/2"	12
		BJB-NG-1 120			920	750												
		MJB-NG-2 220	2 940	2 000			6	6.3	1.6	1 050	2x Ø 200	140	0.5	4	1x 700	6.1	3/8"-5/8"	18
		BJB-NG-2 220			1 500	1 220												
		MJB-NG-3 325	5 020	3 420			6	11.8	2.9	1 725	3x Ø 254	210	1.4	6	2x 800	10.0	3/8"-7/8"	33
		BJB-NG-3 325			2 590	2 110												
		MJB-NG-4 430	8 720	5 940			6	18.1	4.7	3 100	4x Ø 300	480	3.5	8	3x 1 000	13.0	1/2"-7/8"	41
		BJB-NG-4 430			4 420	3 600												

Dimensions

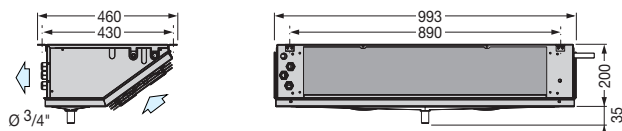
0 serie



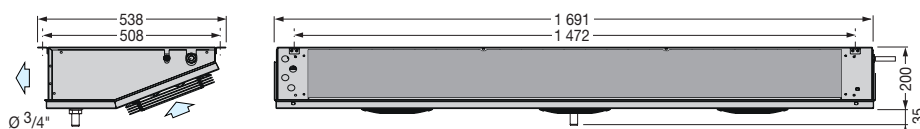
1 series



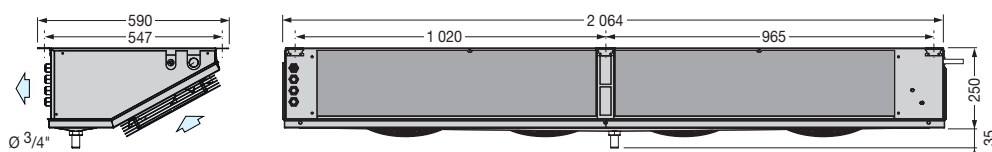
2 series



3 series



4 series



Dimensions in mm.

⁽¹⁾ Cooling capacity at room temperature and relative humidity, calculated from dry cooling capacity according to EN 328 standard, applying the following empirical factors:

Conditions	Reference	Rate
10 °C 85 % RH	EN 328 SC1	1.35
0 °C 85 % RH	EN 328 SC2	1.15
-18 °C 95 % RH	EN 328 SC3	1.05
-25 °C 95 % RH	EN 328 SC4	1.00

To take into account the slip in R-449A, the average evaporating temperature has been considered.

Control and power panel

Microcontroller

Compact control board to control evaporating units up to 3600 W defrost power. Optional for JB, JD and JC series.

- ▶ Electronic microprocessor control unit with digital display, with three control relays for solenoid valve, defrost and fans.
- ▶ Configurable digital input.
- ▶ Compact surface mounting.
- ▶ Supplied with 5 m electrical interconnections and 3 m power supply cable.

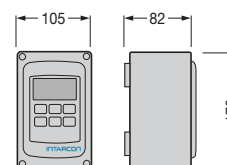
Features of the control panel

Control and power panel for evaporators in high, medium and low temperature applications, with electronic controller and digital display. Optional for JD (3 to 5), KD, KC, KH and KV series.

- ▶ White painted galvanised sheet steel cabinet with key.
- ▶ Electronic control microprocessor with digital display, with six control relays for solenoid, defrost, fans, light, alarm, and configurable auxiliary relay; temperature and defrost probes,
- ▶ General cut-off switch, differential switch, three-pole contactors and magnetothermic switches for heating elements and fans.
- ▶ Operation indicator lights.
- ▶ Connection terminal block.
- ▶ Independent control for 1 or 2 evaporator units.
- ▶ Electronics with LAN BUS communication for synchronisation of up to 8 devices (except ATM-N-01031 and MTM-N-01161).

Microcontroller dimensions

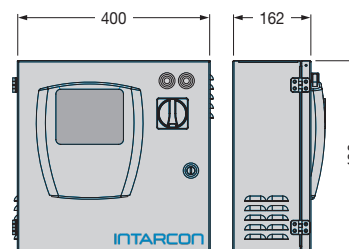
0 series



Dimensions in mm.

Control panel dimensions

1 series



Dimensions (mm)	A	B	C
size 1	400	162	400
size 2	600	162	400
size 3	650	162	550
size 4	650	162	750

Dimensions in mm.

Table of features for temperature control panel

	Model	Power supply	Max. defrost power (kW)	Max. defrost intensity (A)	Max. fans intensity (A)	VEE ⁽¹⁾	Application to evaporators	Control panel size ⁽²⁾
For temperature control 1 evaporating unit	ATM-N-01031	230V	ventilated	--	3	-	JB, JD, JC	0
	ATM-N-11031	230V	ventilated	--	3	•	KC, JD 3-5	1
	ATM-N-13101	400V 3N	ventilated	--	10	•	KD, KH, KV 31,41,32,42	1
	ATM-N-13161	400V 3N	ventilated	--	16	•	KV 43,33,44	1
	MTM-N-01161	230V	3,6	16	3	-	JB, JD 1-2, JC	0
	MTM-N-11161	230V	3,6	16	3	•	JB, JD 1-2, JC	1
	MTM-N-13161	400V 3N	10	16	10	•	JD 3-5, KD 12, KC, KH 11-21-12, KV 31	1
	MTM-N-13201	400V 3N	12	20	10	•	KH 22, KV 41	1
	MTM-N-13321	400V 3N	20	32	10	•	KD 22-33, KH 13-23-14, KV 3256	1
	MTM-N-13401	400V 3N	25	40	10	•	KV 3263-4263, KH 24	1
For temperature control 2 evaporating units	MTM-N-13641	400V 3N	2x 20	64	16	•	KV 43,33,44	2
	ATM-N-11122	230V	ventilated	--	2x 6	•	JB, JD, JC, KC, KD 12	1
	ATM-N-13202	400V 3N	ventilated	--	2x 10	•	KH, KV 31-41-32	2
	ATM-N-13322	400V 3N	ventilated	--	2x 16	•	KV 43-33-44	2
	MTM-N-11322	230V	2x 3,6	2x 16	2x 6	•	JB, JD 1-2, JC	2
	MTM-N-13322	400V 3N	2x 10	2x 16	2x 10	•	KC, JD 3-5, KD 12, KH 11-21-12, KV 31	3
	MTM-N-13402	400V 3N	2x 12	2x 20	2x 10	•	KH 22, KV 41	3
	MTM-N-13642	400V 3N	2x 20	2x 32	2x 10	•	KD 22-33, KH 13-23-14-24, KV 3256-4263	3
	MTM-N-13802	400V 3N	2x 25	2x 40	2x 16	•	KV 3263	3

Options

- ▶ Control panel available in 60Hz.

⁽¹⁾ Optional electronic expansion valve.

⁽²⁾ Optionals, such as electronic expansion valve, may modify the control panel size.

Temperature and humidity control panel (AHM models)

Cuadro de control y potencia para controlar temperatura y humedad, con controlador electrónico y display digital.

- ▶ White painted galvanised sheet steel cabinet with key.
- ▶ Electronic control microprocessor with digital display, with six control relays for solenoid, defrost, fans, light, alarm, and configurable auxiliary relay; temperature and defrost and humidity probes.
- ▶ General cut-off switch.
- ▶ Operation indicator lights.
- ▶ Connection terminal block.
- ▶ Configurable digital input.

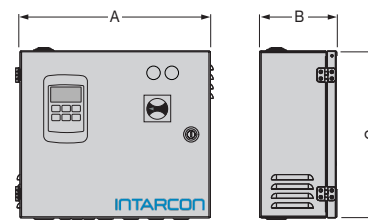
Features of humidity control panel (MHM models)

Control and power panel for evaporators in high, medium and low temperature applications, with electronic controller and digital display.

- ▶ White painted galvanised sheet steel cabinet with key.
- ▶ Electronic control microprocessor with digital display, with six control relays for solenoid, defrost, fans, light, alarm, and configurable auxiliary relay; temperature and defrost probes, and humidity
- ▶ General cut-off switch, differential switch, three-pole contactors and magnetothermic switches for heating elements and fans.
- ▶ Operation indicator lights.
- ▶ Connection terminal block.
- ▶ Configurable digital input and digital input for door microswitch.

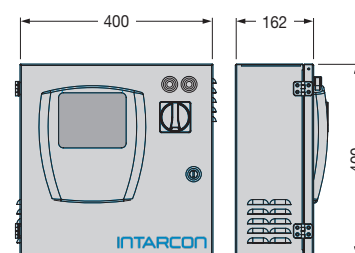
Control panel dimensions for AHM models

1 series



Control panel dimensions for MHM models

1 series



Dimensions (mm)	A	B	C
size 1	400	162	400
size 2	600	162	400
size 3	650	162	550
size 4	650	162	750

Dimensions in mm.

Table of features for para de humidity control panel

	Model	Power supply	Max. defrost power (kW)	Max. defrost intensity (A)	Max. fans intensity (A)	VEE ⁽¹⁾	Application to evaporators	Control panel size ⁽²⁾
For humidity control 1 evaporating unit	AHM-E-11031	230V	ventilated	--	3	•	JB, JD, JC, KC	1
	AHM-E-13101	400V 3N	ventilated	--	10	•	KD, KH, KV 31,41,32,42	1
	MHM-N-11161	230V	3,6	16	3	•	JB, JD 1-2, JC	1
	MHM-N-13161	400V 3N	10	16	10	•	JD 3-5, KD 12, KC, KH 11-21-12, KV 31	1
	MHM-N-13201	400V 3N	12	20	10	•	KH 22, KV 41	1
	MHM-N-13321	400V 3N	20	32	10	•	KD 22-33, KH 13-23-14, KV 3256	1
	MHM-N-13401	400V 3N	25	40	10	•	KV 3263-4263, KH 24	1

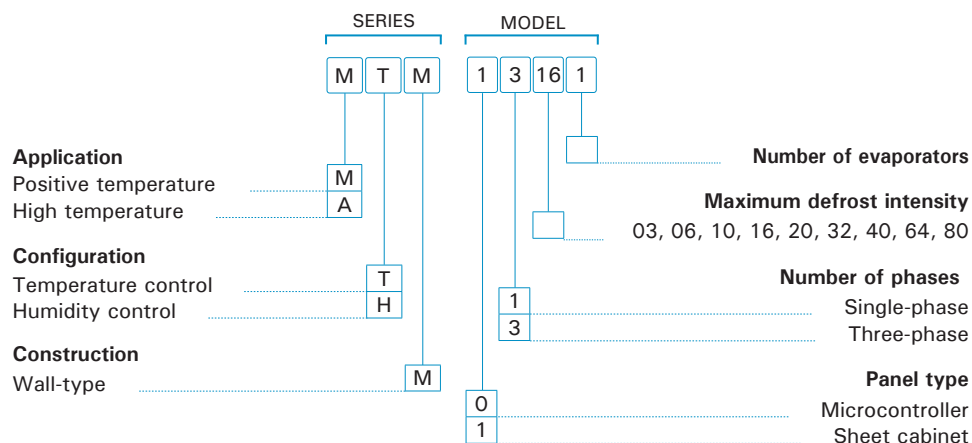
Options

- ▶ Control panel available in 60Hz.
- ▶ Control for heating resistances, or dehumidification and heating, only HM models (3 kW, 9 kW, 12 kW, 18 kW, 24 kW and 30 kW).

⁽¹⁾ Optional electronic expansion valve.

⁽²⁾ Optionals, such as electronic expansion valve, may modify the control panel size.

Nomenclature of temperature and humidity control panels



Method of calculation of evaporating units

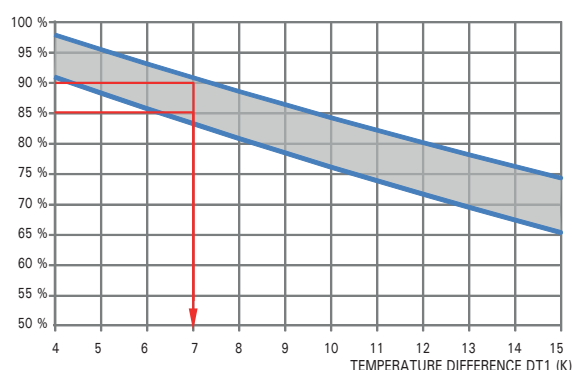
Condiciones estándares de cálculo

Condition	Cool room temperature	Relative humidity	DT1	Superheating	Liquid temperature
SC1	10 °C	85 %	10 K	6,5 K	30 °C
SC2	0 °C	85 %	8 K	5,2 K	30 °C
SC3	-18 °C	95 %	7 K	4,5 K	20 °C
SC4	-25 °C	95 %	6 K	3,9 K	20 °C
SC5	-34 °C	95 %	6 K	3,9 K	20 °C

The cooling capacities have been calculated using standard conditions according to standard EN 328.

Choice of Temperature Difference (DT1)

RELATIVE HUMIDITY - RH



The Temperature Difference DT1 is defined as the difference between the temperature of the air entering the evaporator and the evaporating temperature of the refrigerant.

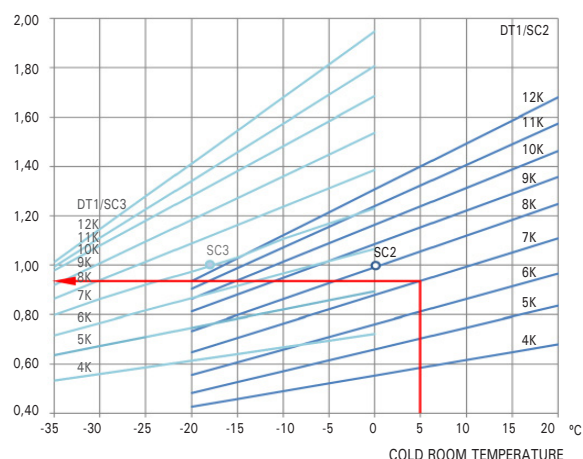
In positive temperature conservation cold rooms, the Temperature Difference in the evaporator has a great influence on the degree of humidity in the environment, in addition to other factors such as the design of the cold room, the rate of ventilation and the transpiration of the stored product.

In negative temperature cold rooms, the DT1 has little influence on the relative humidity, while an excessive DT1 will imply a lower evaporation temperature and lower performance of the compressors.

The attached graphic will allow you to choose the most suitable DT1 for sizing of the evaporator. Depending on the desired relative humidity, we look for the intersection point with the curve, obtaining the value of the new thermal jump:

Correction factor for calculation condition (FT)

CORRECTION FACTOR FT



To obtain the cooling capacity at another cold rooms temperatures and thermal jump, you must use the correction factor FT.

The attached graph will allow you to obtain, based on the ambient temperature and the Temperature Difference DT1, said factor, taking as reference the standard power level SC2 or SC3:

Calculation example: it is desirable to store vegetables at temperature of 5 °C and relative humidity between 85 and 90 %, with estimated refrigeration needs of 38 kW and using refrigerant R-449A in direct expansion.

To obtain the degree of relative humidity, we choose a Temperature Difference 7 K the cold room, and we can see that this calculation condition corresponds to a correction factor FT = 0.94.

We can calculate the corrected cooling capacity:

We choose the evaporating unit MKH-NG-2350 with a cooling capacity SC2 = 45.2 kW

$$Q_c = \frac{38 \text{ kW}}{0,94} = 40,42 \text{ kW}$$

Evaporator selection

To select an evaporator, you must calculate the corrected refrigeration capacity using the following formula:

$$Q_c = \frac{Q_o}{FT}$$

Online selection and calculation of evaporators with the Calcooling software

The cooling calculator includes an advanced calculation method for refrigeration systems, based on calculation rules suggested by ASHRAE, refrigerant properties by REFPROP from the NIST and updated thermodynamic correlations for the calculation of heat transfer coefficient.



<https://intarcon.calcooling.com/>