

Electronic regulation

XW270K



Compressor operation led.
Flashing on anti short cycle or with opened pressure switch.

Fan operation led.
Flashing with compressor operation led during programming mode.

Defrosting led.
Flashing during drip time.

Fast-freezing cycle led.

KEYBOARD

- Display and modify set point.
By holding it pressed for 3 secs. when max or min temperature is displayed it will be erased.
In programming mode it selects a parameter or confirms an operation.
- Display max stored temperature.
By holding it pressed for 3 secs. the fast-freezing cycle starts.
In programming mode it browses the parameter codes or increases the displayed value.
- Display min stored temperature.
In programming mode it browses the parameter codes or decreases the displayed value.
- By holding it pressed for 3 secs. the defrosting cycle starts.
- Switch the cold room light on and off.
- By holding it pressed for 3 secs. the energy saving mode is turned on and off.
- Switch the unit on and off.
- By holding both keys pressed for 3 secs. the unprotected parameters (Pr1 level) are accessible.
- To access the protected parameters (Pr2 level), type manufacturer password in Pr2 parameter.

ALARM SIGNALS

Message	Cause	Output
P1	Thermostatic probe failure	Alarm output on. Safe mode operation according to "Con" and "COF" parameters.
P2	Evaporator probe failure	Alarm output on.
P3	Auxiliary probe failure	Alarm output on.
HA	Maximum temperature alarm	Alarm output on.
LA	Minimum temperature alarm	Alarm output on.
EE	Data or memory failure	Alarm output on.
dA	Door switch alarm	Alarm output on.
CSd	Condenser high temperature: - Blocked condenser - High ambient temp. > 45°C	Alarm output on.
PAL	Pressure switch alarm: Low pressure: - Refrigerant shortage, - Evaporator fan failure, - Filter, capillary or valve failure. High pressure: - Refrigerant excess or air in pipes - Condenser fan failure, - High ambient temperature.	Alarm output on. Unit stops.

PARAMETER LIST

Label	Description	Range	Positive temp.	Negative temp.	High temp.	list		
REGULATION	Hy	Differential set point	0,1 a 25,5 °C		2,0 °C	Pr2		
	LS	Minimum set point	-50°C a SET	-5 °C	-25 °C	+5 °C	Pr2	
	US	Maximum set point	SET a + 110 °C	+10 °C	-15 °C	+18 °C	Pr2	
	Ods	Output activation delay	0 - 255 min		1'		Pr2	
	AC	Anti short cycle delay	0 - 30 min		4'		Pr2	
	CCt	Fast-freezing cycle time	0 - 23 h 50 min	30'	2h 30'	30'	Pr2	
	Con	Compressor operation time with P1 probe failure	0 - 255 min		15'		Pr2	
	COF	Compressor off time with P1 probe failure	0 - 255 min		15'		Pr2	
	CF	Temperature measure unit	°C - °F		°C		Pr1	
	rES	Temperature resolution (In:integer, de:decimal point)	in - de		de		Pr1	
DISPLAY	Lod	Probe displayed	P1 - Ir2		P1	Pr2		
	rEd	Probe value displayed	P1 - Ir2		P1	Pr2		
DEFROST	tdF	Defrosting type (compact: gas hot gas, split: electric heater)	rE, rT, in		In (hot gas); rE (elec. heater)	rE	Pr2	
	EdF	Defrosting mode (In:standard, Sd:SmartDefrost)	In, Sd		In		Pr2	
	SdF	Set point for SmartDefrost	-30 - +30 °C		0,0 °C		Pr2	
	dtE	Defrost ending temperature	-50 - 110 °C		20 °C (hot gas) 8 °C (elec. heater)	15 °C	Pr1	
	IdF	Time between defrosting cycles	1 - 120 h	3h	3h (gas) 4h (elec.)	3h	Pr1	
	MdF	Maximum defrosting time	0 - 255 min	15' (gas) 20' (elec.) 30' (double flow)	15' (gas) 20' (elec.)	15'	Pr1	
	dFd	Displayed parameter during defrosting cycle	rt, it, Set, DEF, dEG		lt		Pr2	
	dAd	Delay of max room temperature display after defrost	0 - 250 min		15'		Pr2	
	dSd	Defrost delay time	0 - 99 min		0'		Pr2	
	Fdt	Compressor on delay after defrost (draining time)	0 - 60 min	2'	3'	0'	Pr2	
FAN	dPO	First defrost after start up	n - y		n		Pr2	
	dAF	Defrost delay after end of fast-freezing cycle	0 - 23 h 50 min		2,0 h		Pr2	
	FnC	Fan operation mode: with compressor (C) or all time (O), and during defrost (y-n)	C-n, C-y, O-n, O-y		C-n	C-y	Pr1	
	Fnd	Fan delay after defrost	0 - 255 min		3'	4'	0'	Pr2
	FSt	Fan stop evaporating temperature	-50 - 110 °C		R404A: 10°C R134a: 40°C	0 °C	R404A: 20°C R134a: 40°C	Pr1
	ALC	Configuration of temperature alarm (relative / absolute)	rE - Ab		rE		Pr1	
	ALU	Maximum temperature alarm	-50 - 110 °C		5,0 °C		Pr1	
	ALL	Minimum temperature alarm	-50 - 110 °C		5,0 °C		Pr1	
	AFH	Temperature alarm and fan differential	0,1 - 25,5 °C		2,0 °C		Pr2	
	ALd	Delay of temperature alarm signal after its detection	0 - 255 min		0'		Pr2	
ALARMS	dAO	Temperature alarm delay after starting up	0 - 23 h 50 min	3 h	4 h	3 h	Pr2	
	EdA	Alarm delay after end of defrost	0 - 255 min		30'		Pr2	
	dot	Temperature alarm delay after closing the door	0 - 255 min		30'		Pr2	
	doA	Opened door alarm delay	0 - 255 min		15'		Pr1	
	rrd	Starting up of the unit after open door alarm	n - y		y		Pr1	
	AL2	Condenser low temperature alarm *	-50 - Au2 °C	-40°C(gas) 25°C(elec)		25°C	Pr2	
	Au2	Condenser high temperature alarm	AL2 - 110 °C		R404A : 52 °C R134a : 65 °C		Pr2	
	ALH	Differential of condenser low temperature alarm *	0,1 - 25,5 °C		5 °C		Pr2	
	AtH	Differential of condenser high temperature alarm	0,1 - 25,5 °C		3 °C		Pr2	
	Ad2	Condenser temperature alarm delay	0 - 255 min		0'		Pr2	
PROBES	dA2	Delay of condenser temperature after starting up	0 - 23h 50 min		0 h		Pr2	
	tbA	Alarm silencing by pressing a key	y - n		y		Pr2	
	nPS	Pressure switch failure, during "did" time, before "PAL" alarm signal	0 - 15		8		Pr2	
	Ot	Thermostatic probe calibration	-12 - +12 °C		0		Pr2	
	OE	Evaporator probe calibration	-12 - +12 °C		0		Pr2	
	O3	Condensation probe calibration	-12 - +12 °C		0		Pr2	
	P2P	Evaporator probe presence	n - y		y		Pr2	
	P3P	Condenser probe presence	n - y		y		Pr2	
	HES	Set point increase or decrease for Energy Saving mode	-30 - +30 °C		+2 °C		Pr2	
	odc	Compressor off (CPr), fan off (Fan), both off (F_C), or both on (no), when door is opened	no, Fan, CPr, F_C		F_C		Pr2	
INPUTS	I1P	Door switch input polarity	CL - OP		OP		Pr2	
	I2P	Digital input 2 polarity (pressure switches)	CL - OP		OP		Pr2	
	I2F	Digital input 2 configuration: PAL=Pressure switches			PAL		Pr2	
	did	Time for number of pressure switch alarms	0 - 255 min		60		Pr2	
	oP2	External alarm relay polarity	CL - OP		CL		Pr2	
	Adr	RS485 serial address when connected to a ModBUS network	1 - 247		1		Pr1	
OTHER	REL	Microprocessor release software version	Read only		8.4		Pr2	
	Prb	Original code of Dixell parameter map	Read only		2		Pr2	
	Prd	Temperature value of thermostatic probe "Pb1", evaporator probe "Pb2" and condensation probe "Pb3"	Pb1 - Pb3		Read only		Pr1	
	Pr2	Access to protected parameter list			321		Pr1	

* AL2 parameter value for units with condensation pressure regulation by fan speed control is 20°C.

* AL2 parameter value for centrifugal units with condensation pressure regulation by fan speed control is -40°C.

* ALH parameter value for units with condensation pressure regulation by fan speed control is 0,1°C.